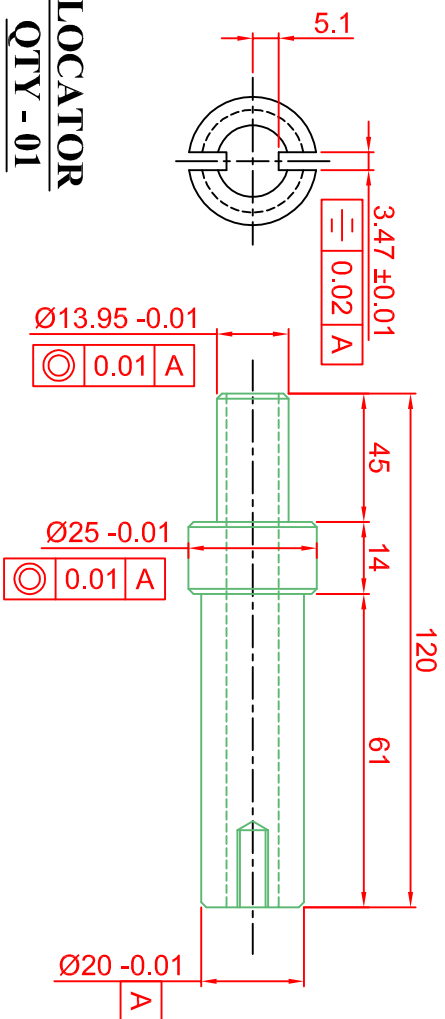
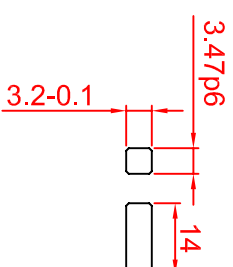
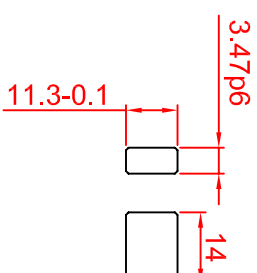




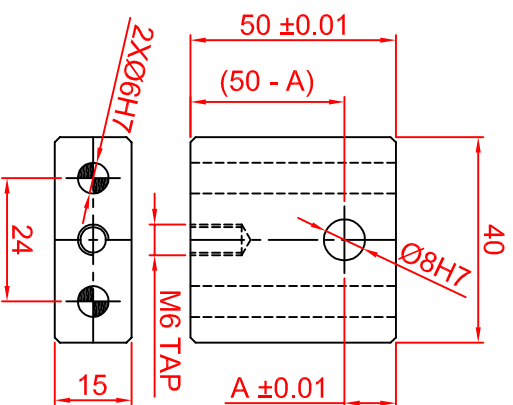
LOCATOR
QTY - 01



PRESS FIT KEY
QTY - 02

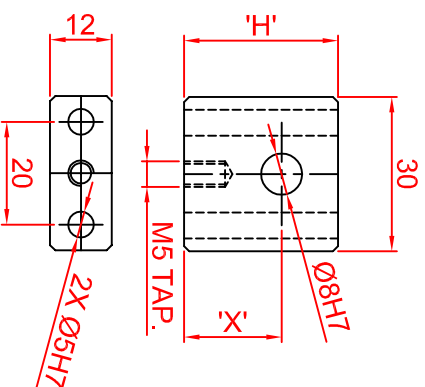


PRESS FIT KEY
QTY - 02



SR.NO.	'A'	QTY
1	6.1 ±0.01	2
2	10.7 ±0.01	1
3	15.3 ±0.01	1

DRILLING BLOCK



SR.NO.	'H'	'X'	QTY
1	26	19 $\pm$ 0.01	2
2	22	14.4 $\pm$ 0.01	1
3	18	9.8 $\pm$ 0.01	1

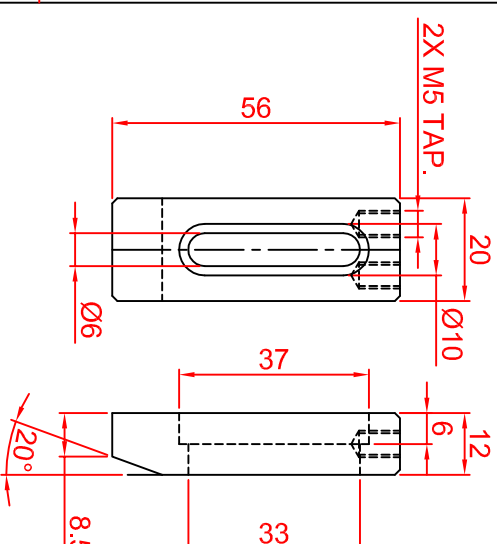
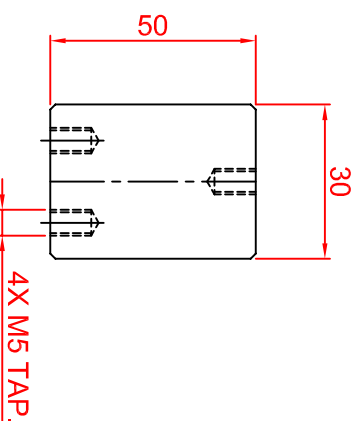
INDEXING BLOCK

UNSPECIFIED MACHINING TOLERANCES

OVER	0	6	30	120	400
	6	30	120	400	1000
UP TO & INC.					
TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.3, 0.5

SLIDER BLOCK

QTY - 02



SMASH INDUSTRY					
H.O.X. -279/B SHOP NO.6					
MORE CHOWK WALUJ AURANGABAD					
NO.OF DECIMALS		UNIT : μ M	∇	$\nabla\nabla$	$\nabla\nabla\nabla$
MIL(15)	ONE (15.0)	Re (MAX.)	6.3	3.2	1.6
± 0.1	± 0.03	SUPERSEDES			
TWO (15.00)		USED ON			
SCALE		1 : 1			
APPD		SBP			
		NAME		SIGN	DATE
		DRAWN		YRD	23/04/20
		CHD.		SBP	

DESCRIPTION		
DRILLING FIXTURE FOR HUB CLUTCH		
165FZ00322		

DRG. No.
SI 2122 / 17

SHEET
6 OF

A

B

D

H

F

D

B

A

A

B

D



F

H

E

1